

Clean up the inner flange "B" removing all unevenness with a rough file and finish with production paper.

Very carefully remove the light flash and the edges "C".
Use only production paper 120 grit.

It may be necessary to flat the surfaces marked "D" on the inner flanges. Use a rough file and finish with production paper. Make the flange "D" the same height as the surrounding flange.

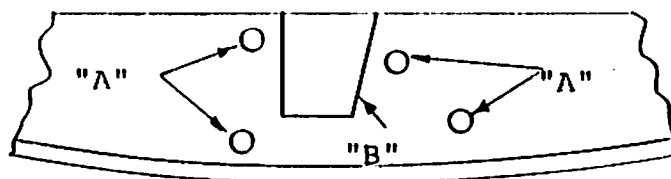
Clean up the hole in the outer shell for the outer handle using the handle as a gauge. Make sure the handle fits without binding.

Clean up the hole in the inner panel so the inner handle will fit in from the rear at the panel.

Clear up the edge of the inner panel.

2. PREPARE OUTER SHELL FOR LATCH

The outer shells are marked as shown below:-



Drill holes "A" using a 1/8" drill. Make sure you drill on the centre of the holes marked on the shell. Countersink the holes to suit the 1 1/4" long 1/4" U.N.F. screws provided. Finally drill 1/4" diameter.

Cut out and file the slot marked "B" using a Junior hacksaw and rough file. Finish with production paper.

3. PREPARE HANDLES AND LATCH FOR ASSEMBLY

Latch

Open up the holes shown "A" below using a 7/32" drill.

